

Analysis of Petroleum Mixtures

To demonstrate mixture analysis in Pirouette, we prepared a series of mixtures of kerosene (Jet A) and diesel fuel. In order to evaluate the use of Pirouette to *unmix* the chromatograms, we designed a series of experiments to test our algorithms.

Mixtures were prepared to range from pure kerosene to pure diesel in 10% increments. The chromatographic traces are shown in Figure 1 below.

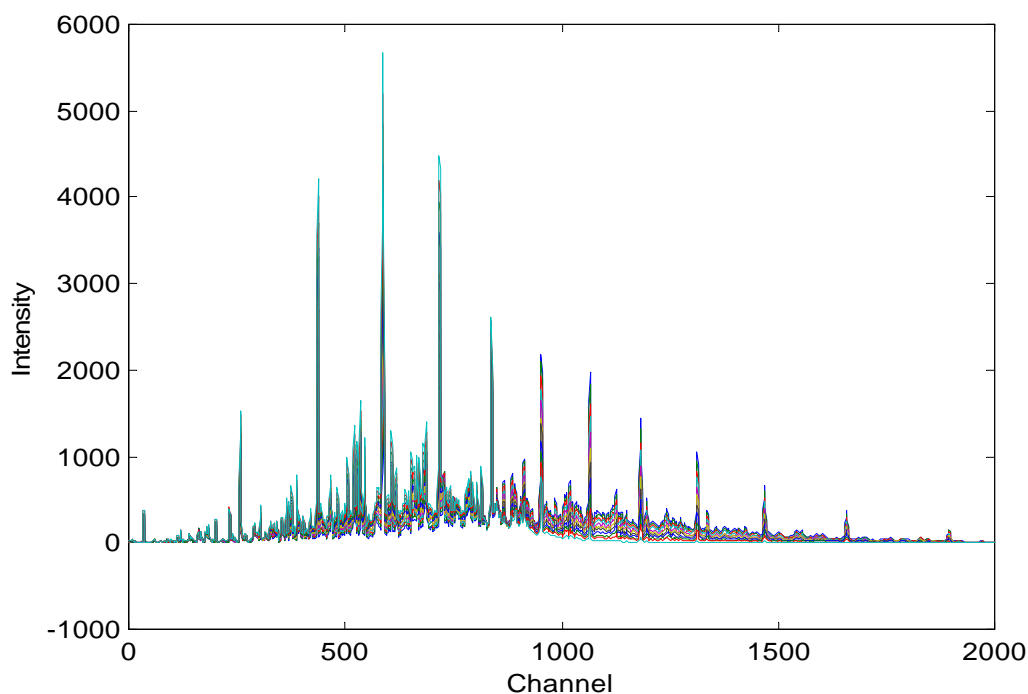


Figure 1. An overlay of 10 mixed chromatograms ranging from pure kerosene to pure diesel

The data were collected on an Agilent 6890 GC using EZChrom as the processing software, and the software method was directed to export an AIA file. Pirouette supports any system that saves AIA (net.CDF) files, including Beckman, Shimadzu, Waters, and PerkinElmer. We also have some custom file reads and macro combinations that facilitate the connection to Agilent ChemStation (which currently has a defect in their AIA file write).

Pirouette was used to align the data files, removing inconsistencies in retention time.

In this test, we removed from the data set those samples containing pure kerosene and pure diesel, then ran the mixture analysis algorithm. Note that this algorithm was not supplied any of the original mixing proportions. The algorithm estimates the pure end member profiles and determines the proportion of each end member

in every mixture. The analysis requires only a few seconds.

Figure 2 shows the estimates of the pures along with the actual pure chromatograms for both kerosene and diesel.

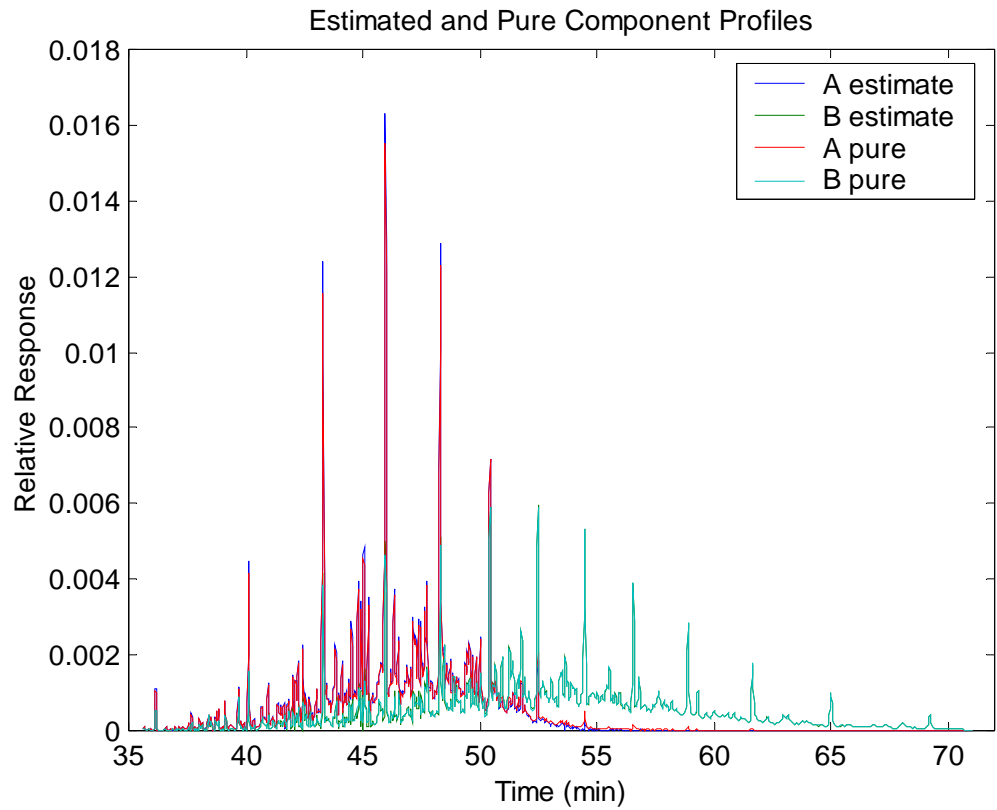


Figure 2. Figure 2: Comparison of the estimated pure kerosene and pure diesel to actual (A = kerosene, B = diesel)

The correspondence between the estimated and the actual profiles is very high: the traces are almost perfectly superimposable. There is also little variability even if the peaks in the chro-

matogram are considered one-at-a-time. This can be seen by zooming in on a portion of the chromatogram, as in Figure 3.

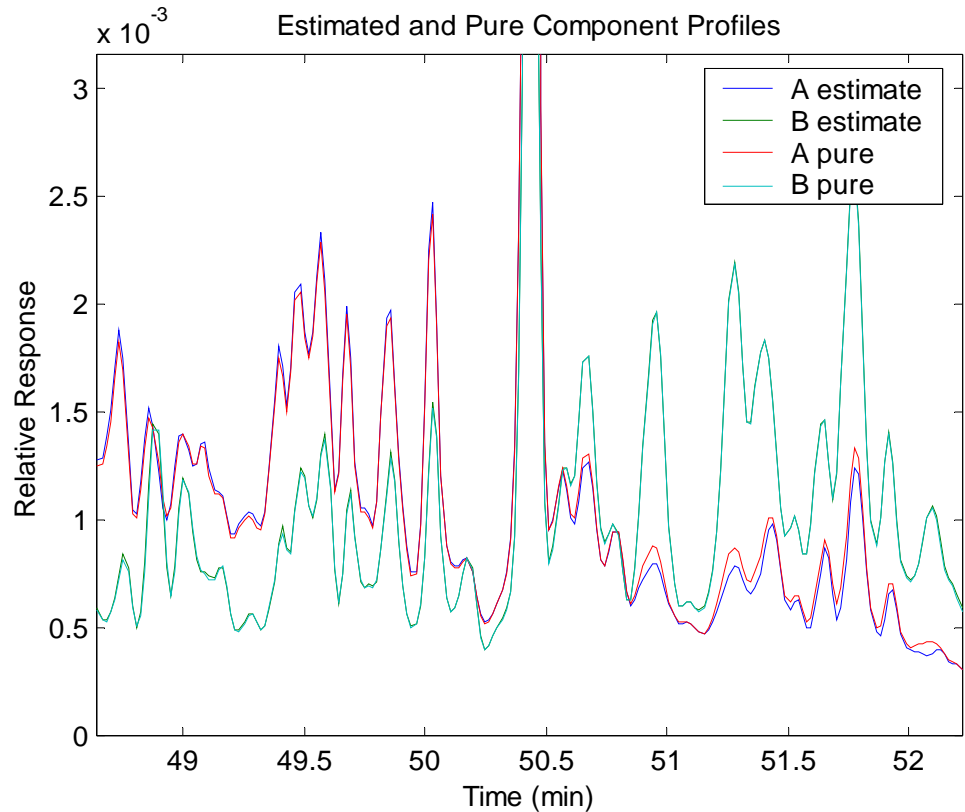


Figure 3. Figure 3: Comparison of the estimated pures to actual chromatograms (zoomed portion around 50 minutes)

The results for the prepared samples can be compared to the nominal concentrations in the following table.

If we use only the pure kerosene and the pure diesel chromatograms, we can build a mixture analysis model to estimate the concentrations of diesel and kerosene in any future sample.

This Pirouette technique works well, but the kerosene and diesel chromatograms have unique regions (where one has peaks and the other does not). We have demonstrated that this unique

region is not needed, although it does help improve the accuracy of the estimates.

Mixture #	Measured % Diesel	Inferred % Diesel
2	10	10.4
3	20	20.3
4	30	28.2
5	40	41.0
6	50	49.4
7	60	60.4
8	70	68.4
9	80	79.9
10	90	88.2